

6

Whipping and Cutting

- Whipping Machines
- Binding Machine
- Whipping Yarn and Edging Tape
- Contact Adhesive Tape
- Strip Cutters



6 Whipping and Cutting

Whipping Machines

Miniket® 2000

A new generation whipping (serging) machine using the over-locking stitch principle

Main Features:

A universal machine suitable for carpets, mats and carpet skirtings. This handy whipping machine using the latest technology offers every specialist carpet business and every carpet retailer new possibilities to create more desirable products, set up more attractive displays and give a faster whipping service. The Miniket 2000's capability of whipping deep-pile carpets with latexed jute backing is unrivalled. Surplus carpet off-cuts can be quickly and effectively turned into bathroom mat sets, door mats, runners or carpet skirtings.

Standard Version:

- Speed is electronically controlled
- Digital electronic through-put-meter
- Built-in lamp to illuminate the working area
- Can be either fixed to the work table or used on the floor

TECHNICAL SPECIFICATIONS

Power Supply	230 V or 120 V
Motor Power	300 Watt (1/2 hp)
Weight	15kg (33 lbs)
Weight with case	29kg (64 lbs)
Capacity	200 m/h (656/h)

complete with:

- Carrying Case
- Tool Kit
- Strip Whipping Guide (without work table)

230 V 658 000 000

120 V 658 000 810

Replacement Parts

Spare Needle
Order-No. 658 010 010

Yarn Threader
Order-No. 658 000 040

Lubricant HHS 2000
Spray 150 ml, transparent
Order-No. 658 000 999



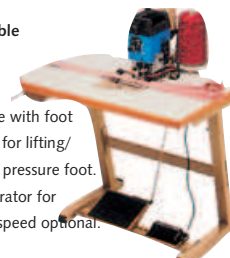
Accessories

Foot Operator with cable and plug for variable speed adjustment
Order-No. 658 201 000



Work Table

Complete with foot operator for lifting/lowering pressure foot. Foot operator for variable speed optional.



Order-No. 658 100 000

Extension Handle for whipping large, loose-lay carpets on the floor, with control



Order-No. 658 000 290

Spare Parts for Miniket 2

Spare Needle for hard backings
Order-No. 658 400 400

Spare Needle for soft backings
Order-No. 658 400 002

Yarn Threader (pair)
Order-No. 658 400 010

Janser-Machine Oil can 0,5 litres
Order-No. 658 400 301

Binding Machine

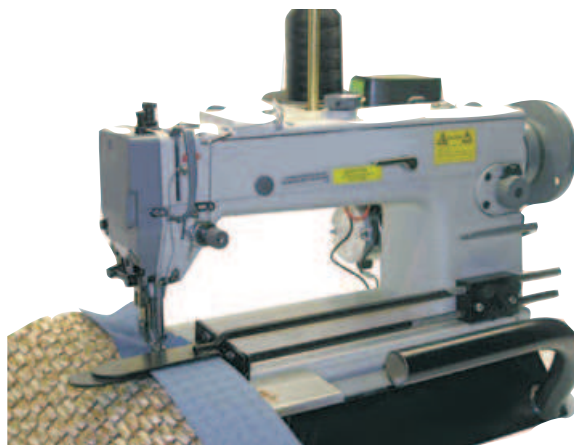
Binding Machine Maxiband

Maxiband

For binding floorcoverings up to 20 mm (3/4")

The Maxiband can also be used as industrial sewing machine also for leather and upholstery

machine is shown with optional guides



TECHNICAL SPECIFICATIONS

Power Supply	230 V or 120 V
Motor Power	750 W
Weight	48 kg (105 lbs)
Capacity approx.	3,5 m/min

incl. tape folder 100 mm (4")
Order-No. 658 570 000

Spare needle 180/24
Pack of 10 pcs. 658 570 110

Binding Tape

Selection of tape in 16 colours, See page 130
Samples on request

Heavy Duty Whipping Machines

MAXIKET machines are mainly designed for high volume work or industrial whipping (serging).

For floor covering manufacturers, wholesalers or whipping factories. With a built-in, automatic lubricating system the machines can operate continuously.

Industrial Whipping Machine Maxiket ECONOMY

Maxiket ECONOMY

TECHNICAL SPECIFICATIONS

Power Supply 230 V
Capacity max. 450 m/h (1500/h)

Stitch spacing adjustor
compressed air system
for pressure foot control

complete with work table
and drive motor

Order-No. 658 900 000

(380 V version not available)



Heavy Duty Whipping Machine Maxiket high-speed

Maxiket high-speed

TECHNICAL SPECIFICATIONS

Power Supply 230 V or 380 V
Capacity max. 700 m/h (2300/h)
Stitch spacing adjustor

complete with work table and motor

Special Version

with pneumatic controlled pressure foot
control (i.e. for car mat manufacturers)

380 V 658 511 000

Standard Version

380 V 658 500 000

230 V 658 501 000



Optional Accessories

ECONOMY +
high-speed

Strip Whipping Guide

Order-No. 658 500 002

Through-put-meter

Order-No. 658 500 200

Pre-Thread Feeder Kit

Order-No. 658 500 920

Replacement Parts

ECONOMY +
high-speed

Threader

Order-No. 658 500 003

Spare Needle 230

Order-No. 658 500 004

Special Needle 230

with tip for extra strong action back

Order-No. 658 500 016

Machine Oil

(can 0,5 l)

Order-No. 658 500 100

Air cushioned table

With three robust ventilators and variable air control.
Provides completely level work top with gap for the Maxiket Whipping Machine.

Work height adjustable from 86 cm to 95 cm (2' to 3').
Work top can be extended.



Prices on request!
Please ask for an offer

STANDARD VERSION

With 1 basic element with gap for Maxiket
and 2 extensions.

Work top: LxW 5 m x 2,5 m (16'x 8')

Order-No. 658 581 000

BASIC ELEMENT

Width 2,5 m (8') x Length 2,0 m (6' ½")

With gap for Maxiket

Order-No. 658 581 100

EXTENSION

Width 2,5 m (8') x Length 1,5 m (5')

Order-No. 658 581 200

EXTENSION
Width 2,5 m (8') x
Length 1,5 m (5')

BASIC ELEMENT
Width 2,5 m (8') x
Length 2,0 m (6' ½")

EXTENSION
Width 2,5 m (8') x
Length 1,5 m (5')



6 Whipping and Cutting

Whipping Yarn / Edging Tape / Thread / Binding Tape

Industrial grade Yarn

Industrial Grade Whipping Yarn B

A heavier grade yarn suitable for the MINIKET 2000, MAXIKET and all other industrial whipping machines.



Twisted polyamide yarn in spools of 1 kg (2,2 lbs)

Order-No. 658 600 . . .

Thread

Sewing thread of polyester/cotton mixture, grade Nm 25/3. Approx. 2500 m (2735 yds) per spool, available in 9 colours

Plain white	658 801 000
Beige	658 802 000
Light brown	658 803 000
Dark brown	658 804 000
Green	658 805 000
Red	658 806 000
Grey	658 807 000
Black	658 810 000
Blue	658 813 000



Line Thread

single strand, nylon transparent, grade 850 Den

Large Reel 250g (8,8 oz)
for Miniket 2000

Order-No. 658 808 100

Jumbo Reel 695 g (25 oz)

for Maxiket and industrial Whipping Machines
Order-No. 658 808 000



Dispensing Container for Jumbo Reel
complete with base plate

Order-No. 658 809 000

Thread for Maxiband

12 spools of approx. 45m (148')

White	658 570 120
Black	658 570 130

Whipping Tape

For Miniket or Maxiket and all other makes.

Material is cotton indanthren bias binding

100 m (330') of tape on a reel.

16 mm (5/8") wide
for normal carpets

Colour 81 - White	658 681 000
Colour 82 - Grey	658 682 000
Colour 83 - Anthracite	658 683 000
Colour 84 - Beige	658 684 000
Colour 85 - Light brown	658 685 000
Colour 80 - Dark brown	658 680 000
Colour 86 - Yellow	658 686 000
Colour 87 - Red	658 687 000
Colour 88 - Green	658 688 000
Colour 89 - Blue	658 689 000
Colour 79 - Black	658 679 000

available in
11 colours



20 mm (3/4") wide
for thicker and deep-pile carpets

Colour 81 - White	658 781 000
Colour 82 - Grey	658 782 000
Colour 83 - Anthracite	658 783 000
Colour 84 - Beige	658 784 000
Colour 85 - Light brown	658 785 000
Colour 80 - Dark brown	658 780 000
Colour 86 - Yellow	658 786 000
Colour 87 - Red	658 787 000
Colour 88 - Green	658 788 000
Colour 89 - Blue	658 789 000
Colour 79 - Black	658 779 000

Synthetic Whipping Tape

For the MINIKET 2000, MAXIKET and all industrial whipping machines.

Woven Perlon fabric

16 mm (5/8") wide
approx. 100 m (330') of tape per reel

Colour 181 Plain white	658 618 100
Colour 182 Light grey	658 618 200
Colour 183 Anthracite	658 618 300
Colour 179 Black	658 617 900
Colour 184 Beige	658 618 400
Colour 185 Brown	658 618 500
Colour 180 Dark brown	658 600 180
Colour 186 Yellow	658 618 600
Colour 187 Red	658 618 700
Colour 188 Green	658 618 800
Colour 189 Blue	658 618 900



available in
11 colours

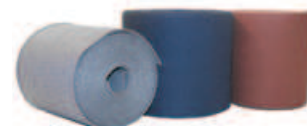
Cotton Binding Tape

for Maxiband

Cotton Tape, width 100 mm (4")
Rolls of 30 m (100')

Available in 16 colours

Colour 02 - Natural	658 310 001
Colour 03 - Beige	658 310 002
Colour 04 - Sand	658 310 003
Colour 64 - Khaki	658 310 004
Colour 51 - Ochre	658 310 005
Colour 66 - Brass	658 310 006
Colour 62 - chocolate	658 310 007
Colour 05 - salmon	658 310 008



Colour 21 - Coral	658 310 009
Colour 55 - Bordeaux	658 310 010
Colour 56 - Mint-green	658 310 011
Colour 08 - Moss-green	658 310 012
Colour 15 - Night-sky	658 310 013
Colour 68 - Grey	658 310 014
Colour 18 - Anthracite	658 310 015
Colour 60 - Black	658 310 016

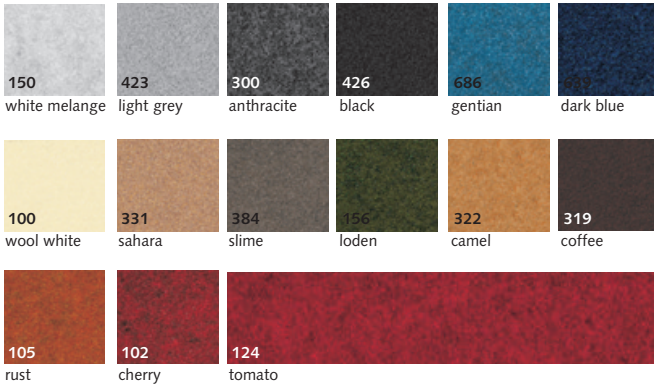
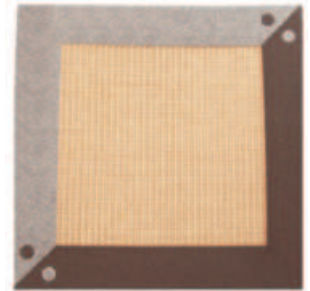
Binding System

Janfix



Measuring, Cutting and Fixing
- the easiest way of binding
without machinery!

- innovative edge design
- application in only a few steps
- no wavy edges
- visually attractive
- strong and durable



APPLICATION SCHEME

JANFIX-Profile



Jantac 14

CARPET

Fleece adhesive
tape

APPLICATION

- Measure Janfix Edge Profile to the desired length
- Cut the corners with the corner template
- Join corners using glue
- Attach Jantac adhesive tape to the underside of the lip
- Fit carpet into the frame
- Connect Janfix Edge Profile to the back of the carpet using the adhesive cotton tape



JANFIX Binding Tape

Synthetic felt - visible width 60 mm (1 3/8")
- rolls of 10,5 meters (11.48 yd)
- available in 15 different colours

Order-No. 658 300 ...

Please fill-in the last three digits of your chosen colour-no.

TOOLS / MATERIAL

Corner Template

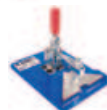
The corners of the Janfix Felt can be cut and mitred precisely and accurately.

Order-No. 658 585 000



Corner Pressure Fixture

Order-No. 658 586 000



Jantac 14 roll with 50 m (54.68 yd)

Order-No. 658 300 020

Fleece adhesive tape

width 65 mm (2 1/2"), roll with 50 m (54.68 yd)

Order-No. 658 300 010

6 Whipping and Cutting

Contact Adhesive Tape

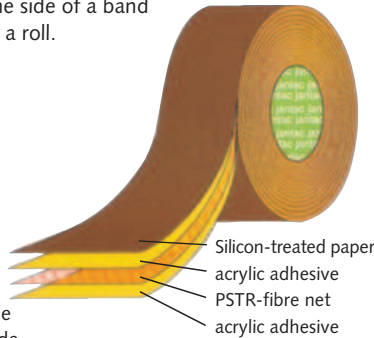
Jantac

Jantac the vapour-free contact adhesive on a roll.

Jantac is part pre-dried by a special process. The part dried strip of adhesive material is applied to one side of a band of silicon paper and wound up in a roll.

Tape widths:

- Jantac 25 - 25mm (63/64") wide
- Jantac 40 - 40mm (1 9/16) wide
- Jantac 45 - 45mm (1 3/4") wide
- Jantac 50 - 50mm (2") wide
- Jantac 55 - 55mm (2 3/16") wide
- Jantac 60 - 60mm (2 3/8") wide
- Jantac 70 - 70mm (2 3/4") wide
- Jantac 85 - 85mm (3 3/8") wide
- Jantac Super 35 - 35mm (3/8") wide
- Jantac Power 45 - 45mm (1 3/4") wide



Rolls of 50m (165')

Jantac 25	640 000 500
pack of 48 Rolls	
Jantac 40	640 001 000
pack of 32 Rolls	
Jantac 45	640 002 000
pack of 28 Rolls	
Jantac 50	640 003 000
pack of 24 Rolls	
Jantac 55	640 004 000
pack of 24 Rolls	
Jantac 60	640 004 300
pack of 20 Rolls	
Jantac 70	640 004 600
pack of 16 Rolls	
Jantac 85	640 005 000
pack of 12 Rolls	

Rolls of 100 m (330')

Jantac 25	640 000 700
pack of 24 Rolls	
Jantac 40	640 001 100
pack of 16 Rolls	
Jantac 45	640 002 100
pack of 14 Rolls	
Jantac 50	640 003 100
pack of 12 Rolls	
Jantac 55	640 004 100
pack of 12 Rolls	
Jantac 60	640 004 400
pack of 10 Rolls	

Small Packs

Rolls of 50m (165')

Jantac 25	640 000 550
pack of 8 Rolls	
Jantac 40	640 040 000
pack of 8 Rolls	
Jantac 45	640 045 000
pack of 7 Rolls	
Jantac 50	640 050 000
pack of 6 Rolls	
Jantac 55	640 055 000
pack of 6 Rolls	
Jantac 85	640 085 000
pack of 3 Rolls	

Jantac Power 45

especially for fleece backings, rough surface, structured roughcast

Roll of 33 m (108')

Jantac Power 45	640 009 000
pack of 28 Rolls	
Jantac Power 45	640 010 000
small-pack of 7 rolls	

Jantac Super 35

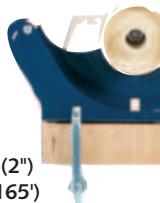
especially for attaching PVC and wooden core skirtings

Roll of 50 m (165')

Jantac Super 35	640 006 000
pack of 16 Rolls	
Jantac Super 35	640 035 000
small-pack of 4 rolls	

Jantex-Tape

for connecting carpet base before whipping or binding



Width 50 mm (2") Roll of 50 m (165')

Order-No. 640 020 000

Table Unroll Device for Jantex

Order-No. 640 030 000

Manual Contacter

The fast and practical device for applying adhesive backing to carpet skirtings of up to 100 mm width (4").

A roll of JANTAC paper-backed, semi-dried adhesive is fitted onto the device.

The whipped carpet strip is pulled manually through and the adhesive layer with its paper backing is automatically applied to the back of the carpet strip.



Order-No. 656 906 000

JANTAC Tape Applicator

For the application of JANTAC Tapes directly to the wall

- Can be used with various tape widths
- By changing the handles, the applicator can be used by right- and left handed people



Order-No. 656 908 000

Automatic-Contacter

Electric applicator for applying JANTAC adhesive backing onto carpet skirting suitable for tape lengths of 50 or 100 m

230 or 110 V, 70 Watt, variable speed and pressure

Type 1 for use with Maxiket

230 V 656 900 000

Type 2 for use With Miniket 2000

230 V 656 901 000



Strip Reeling Device

for rolling up carpet skirting strips after whipping and the applying of adhesive backing, variable speed, 70 Watt

230 V 658 503 000



Optional Accessories

Regulation Device REM 1500 for adjusting the application-pressure in combination with Maxiket and Automatic Contacter

230 V 658 505 000

Accessories

For carpet skirting adhesive applicator TBM100

Adhesive
5kg (11 lbs) 656 930 100

Silicon, spray
500 ml 080 100 210

Silicon Paper
Roll of 500 m (1600') one sided tape

50 mm wide (2") 656 921 000

60 mm wide (2 3/8") 656 922 000

70 mm wide (2 3/4") 656 923 000

80 mm wide (3 1/8") 656 924 000

100 mm wide (4") 656 925 000

Glueing of carpet bases

TKL-Adhesive

for the quick and secure glueing of carpet bases, insert ledges, wood, polystyrene, cork etc

The advantages

- can be applied directly to the surface
- depending on the height of ledge
- 1, 2 or more lines.
- embedding and pressing the insert ledge of the carpet base into the wet glue.
- corrections possible during fixing.
- adhesive doesn't run and drip and can be removed with water when its still wet.
- glue application is possible by using a professional cartridge gun, a battery- or a pneumatic gun.
- double application in one step by using the twin nozzle.
- transparent and odourless

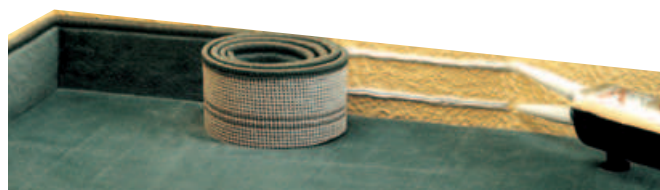
Cartridge of 310 ml (½ pt)
with plastic nozzle

1 Cartridge 640 090 000

PU of 20 pcs. 640 091 000

Counter Display
with 24 cartridges

Order-No. 640 092 000



Use on carpet bases:
Apply two lines of glue with the aluminium twin nozzle and press.



Use on insert ledges:
Apply two lines of glue with the aluminum twin nozzle.
Fix and press against the insert ledge Apply one line of glue into the insert ledge. Embed and rub the carpet base

Cartridge Guns

Cartridge Gun
Professional Type



without aluminium adapter
without plastic nozzle
Order-No. 334 511 000

Cartridge Gun
Electronic



with battery charger,
without aluminium adapter
without plastic nozzle
Order-No. 334 525 000

Cartridge Gun



without aluminium adapter
without plastic nozzle
Order-No. 334 510 000

Replacement Parts

Optional Accessories Foil Tube to work
with adhesives in foil bags (400 ml)

Order-No. 334 525 500

Accessories

Accumulator 2,4 V 334 525 001

Battery charger 334 525 002

Accessories



Aluminium Twin-Nozzle
Order-No. 640 090 100



Plastic-Nozzle
Order-No. 334 515 020

Plastic-Nozzle



Plastic-Nozzle
Order-No. 640 090 110

Seal



Order-No. 334 515 010

JANSER Adhesive Removal Spray

removes hardened sealing
compounds and acrylic
adhesives. also for removal of
resinous oil, painting, lacquer,
resin, tar, grease, etc.

applicable on objects made from
wood, metal, glass, ceramics,
poly-propylene.



Content: 400 ml
Order-No. 334 600 000

6 Whipping and Cutting

Strip Cutters

Electric Circular Cutter FORMAT 2

Light and powerful all purpose floor covering cutter for textile floor coverings up to a thickness of 15 mm (1/2")

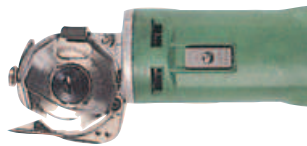
TECHNICAL SPECIFICATIONS	
Power Supply	230 V or 120 V
Motor Power	165 W (1/4 hp)
Blade -	Ø 60 mm (2 1/2")
max cutting depth	15 mm (1/2")
Weight	1,1 kg (2 1/2 lbs)

Complete with carrying case (attachments not included)

230 V 856 100 000

Without carrying case (attachments not included)

230 V 856 100 100



Replacement Parts

HSS 10-sided Blade 856 100 004

Blade Anvil 856 100 106

Guide Foot compl. with blade anvil

Order-No. 856 100 006

Carrying Case 856 301 000

Accessories To be attached to Cutter Format 2 and cordless Electric circular cutter.

Edge Cutter

For accurate cutting of carpets to be laid along the wall.



Order-No. 856 100 202

Strip Cutter For carpet skirtings of 10 - 100 mm (13/32" - 4")



Order-No. 856 100 003

Guide for USF guide (see page 145)



Order-No. 856 100 001

Replacements Parts for BOSCH

Cordless Circular Cutter 856 120 000

Rapid Charger 856 120 100

Spare Battery 9,6 Volt 856 120 220

HSS 10-sided Blade 856 100 004

Circular Blade for fabric 856 100 005

Cordless Rotary Shear Modell EC-360

Cuts most materials such as carpeting, linoleum, padding and heavy textiles

- Effortless cutting
- Ready to use
- Easy blade change
- Blade stays sharp with mounted blade sharpener
- Stainless steel, ten edge rotating blade with carbide stationary blade for fast accurate cuts
- Optional accessory guides slip on the standard base easily

comes with one mounted blade and charger, Battery included

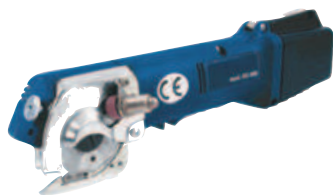
Order-No. 856 140 000

Spare Parts / Accessories

Rapid Charger 856 140 150

Spare Battery 9,6 Volt 856 140 100

further Strip Cutters see page 67



TECHNICAL SPECIFICATIONS

Power Supply	230 V
Motor Power	750 W
Weight	1,15 kg (2.53 lbs)
Akku	
Nickel-Cadmium-Battery	9,6 Volt
Life charge / discharge cycles	300 - 500 (depends on conditions)
Approximate performance with full charge battery:	
Fabric	250 - 300 m
PVC Floor Covering	150 - 200 m
Carpet (1/2" pile)	100 - 120 m

Cutting capacity	
Carpeting:	max. 13 mm (1/2")
PVC, Linoleum:	max. 4,8 mm (3/16")
Foam fabrics:	max. 14,5 mm (9/16")
Rubber:	max. 4,8 mm (3/16")
Leather:	max. 4,8 mm (3/16")
Cardboard:	max. 4,8 mm (3/16")
Cork:	max. 4 mm (5/32")
Textile fabrics:	max. 10 layers

Strip Cutter MINISCHNITT Type 150

For accurate cutting of carpet strips.

High cutting capacity with clean cut. Simple and comfortable operation. Accurate strip width to millimeter precision. Built-in bladegrinder, no danger of injury. Quiet, robust and stable.

With carrying handle - easy transportation to site.



TECHNICAL SPECIFICATIONS

Power Supply	230 V or 120 V
Motor Power	250 Watt (0.3 hp)
Weight	17kg (37 lbs)
Strip Width up to	150 mm (5 3/4")

complete with blade

230 V 856 400 000

120 V 856 400 800

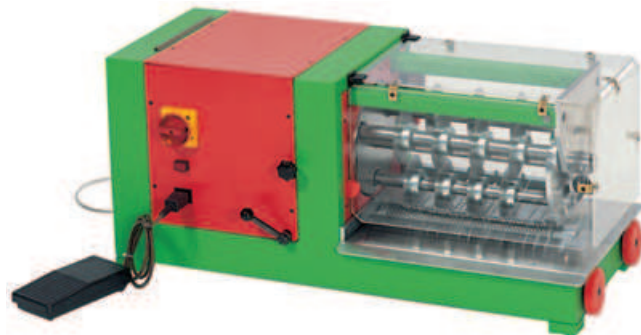
Spare Parts

Spare Blades 856 400 001

Accessories

Through -put- Meter 856 400 200

Multi-Strip Cutting Machine M312



The machine has a revolving knife drum with 3 cutting shafts (patented).

Adjusting the cutting width is easily achieved without tools.

Each shaft is provided with four free cutting revolving blades.

On the standard type, the blades are adjusted to 60, 70 and 80 mm per shaft (2 3/8", 2 3/4" and 3 1/8").

The lower shaft is provided with a 5mm (13/64") partition.

TECHNICAL SPECIFICATIONS

Power Supply	380 V
Motor Power	370 W (1/2 hp)
Weight	79 kg (174 lbs)

380 V 856 570 000

Replacement Blade

Ø 105 mm (4 1/8") HSS steel without flange

Tool steel 856 570 100

HSS-Steel 856 570 200

Serated Blade

for hard carpet backings, without flange

Tool steel 856 570 004

Blade flange

Order-No. 856 570 005

Replacement Blades for previous models

for SSM 500 Ø 200 mm (8") 856 500 003

for SSM 500/5 Ø 150 mm (6") 856 550 200